

What is claimed is:

1. A method for etching polysilicon gates, the method comprising the steps of:  
flowing a first gas mixture into a plasma reactor containing a substrate with a polysilicon layer formed thereon, the polysilicon layer being masked by a hard mask, the first gas mixture comprising a bromine-containing gas, a chlorine-containing gas, an oxygen-containing gas, and a  $\text{NF}_3$  gas; and  
maintaining a plasma of the first gas mixture to etch the polysilicon layer; and  
wherein flowing the first gas mixture comprises flowing the bromine-containing gas into the plasma reactor at a first volumetric flow rate, flowing the chlorine-containing gas at a second volumetric flow rate, and flowing the  $\text{NF}_3$  gas into the plasma reactor at a third volumetric flow rate, the ratio of the third volumetric flow rate to the sum of the first volumetric flow rate and the second volumetric flow rate being in the range of 1:20 to 1:5.
2. The method of claim 1 wherein the gas mixture further comprises a  $\text{N}_2$  gas.
3. The method of claim 2 wherein flowing the first gas mixture further comprises flowing the  $\text{N}_2$  gas into the plasma reactor at a fourth volumetric flow rate, the ratio of the fourth volumetric flow rate to the third volumetric flow rate being in the range of 0 to 5:1.
4. The method of claim 3, further comprising:  
flowing a second gas mixture into the plasma reactor, the second gas mixture comprising a bromine-containing gas, a chlorine-containing gas, an oxygen-containing gas, and  $\text{NF}_3$ ; and  
maintaining a plasma of the second gas mixture to etch the polysilicon layer;  
and  
wherein flowing the second gas mixture comprises flowing the bromine-containing gas at a fifth volumetric flow rate, flowing the chlorine-containing gas at a sixth volumetric flow rate, and flowing  $\text{NF}_3$  at a seventh volumetric flow rate, the ratio of the seventh volumetric flow rate to the sum of the fifth volumetric flow rate and the sixth volumetric flow rate being less than the ratio of the third volumetric flow rate to the sum of the first volumetric flow rate and the second volumetric flow rate.

5. The method of claim 4 wherein the polysilicon layer includes dopants of one or more kinds and a dopant concentration for each kind of dopants varies with a depth into the polysilicon layer.
6. The method of claim 5 wherein the polysilicon layer comprises an upper part and a lower part, the dopant concentration for each kind of dopants being higher in the upper part than in the lower part, and wherein the second gas mixture is flowed into the plasma reactor after portions of the lower part of the polysilicon layer are exposed to the plasma of the first gas mixture.
7. The method of claim 4 wherein the second gas mixture further comprises N<sub>2</sub>.
8. The method of claim 5 wherein flowing the second gas mixture comprises flowing the N<sub>2</sub> gas into the plasma reactor at an eighth volumetric flow rate, the ratio of the eighth volumetric flow rate to the sum of the fifth volumetric flow rate and the sixth volumetric flow rate being smaller than ratio of the fourth volumetric flow rate to the sum of the first volumetric flow rate and the second volumetric flow rate.
9. The method of claim 8 wherein the ratio of the eighth volumetric flow rate to the seventh volumetric flow rate is substantially the same as the ratio of the fourth volumetric flow rate to the third volumetric flow rate.
10. The method of claim 4 wherein the bromine-containing gas comprises one or more of HBr, Br<sub>2</sub>, and CH<sub>3</sub>Br.
11. The method of claim 4 wherein the chlorine-containing gas comprises one or more of Cl<sub>2</sub> and HCl.
12. The method of claim 4 wherein the oxygen-containing gas comprises one or more of O<sub>2</sub> and He-O<sub>2</sub>.
13. The method of claim 4 wherein maintaining the plasma of the first process gas comprises applying a first bias power to the plasma chamber to electrically bias the substrate with respect to the plasma of the first process gas, maintaining the plasma of the second process gas comprises applying a second bias power to the plasma chamber to electrically bias the substrate with respect to the plasma of the second process gas, and the first bias power being greater than the second bias power.

14. The method of claim 1 wherein the polysilicon layer comprises N-doped and P-doped regions that are etched simultaneously.
15. The method of claim 1 wherein the bromine-containing gas comprises one or more of HBr, Br<sub>2</sub>, and CH<sub>3</sub>Br.
16. The method of claim 1 wherein the chlorine-containing gas comprises one or more of Cl<sub>2</sub> and HCl.
17. The method of claim 1 wherein the oxygen-containing gas comprises one or more of O<sub>2</sub> and He-O<sub>2</sub>.
18. The method of claim 1 wherein the bromine-containing gas is HBr and the chlorine-containing gas is Cl<sub>2</sub>.
19. A computer readable medium storing therein program instructions that when executed by a computer causes a plasma reactor to etch polysilicon gates on a substrate, the program instructions comprising:
- instructions for flowing a first gas mixture into a plasma reactor containing the substrate with a polysilicon layer formed thereon, the polysilicon layer being masked by a hard mask, the first gas mixture comprising a bromine-containing gas, a chlorine-containing gas, an oxygen-containing gas, and a NF<sub>3</sub> gas; and
  - instructions for maintaining a plasma of the first gas mixture to etch the polysilicon layer; and
  - wherein the instructions for flowing the first gas mixture comprises instructions for flowing the bromine-containing gas into the plasma reactor at a first volumetric flow rate, flowing the chlorine-containing gas at a second volumetric flow rate, and flowing the NF<sub>3</sub> gas into the plasma reactor at a third volumetric flow rate, the ratio of the third volumetric flow rate to the sum of the first volumetric flow rate and the second volumetric flow rate being in the range of 1:20 to 1:5.
20. The computer readable medium of claim 19 wherein the program instructions further comprise:
- instructions for flowing a second gas mixture into the plasma reactor, the second gas mixture comprising a bromine-containing gas, a chlorine-containing gas, an oxygen-containing gas, and a NF<sub>3</sub> gas; and

instructions for maintaining a plasma of the second gas mixture to etch the polysilicon layer; and

wherein the instructions for flowing the second gas mixture comprises instructions for flowing the bromine-containing gas into the plasma reactor at a fifth volumetric flow rate, the chlorine-containing gas into the plasma reactor at a sixth volumetric flow rate, and flowing the  $\text{NF}_3$  gas into the plasma reactor at a seventh volumetric flow rate, the ratio of the seventh volumetric flow rate to the sum of the fifth volumetric flow rate and the sixth volumetric flow rate being smaller than the ratio of the third volumetric flow rate to the sum of the first volumetric flow rate and the second volumetric flow rate.